Ancon®
Staifix Wall Ties & Restraint Fixings
We are one team. We are Leviat.

Leviat is the new name of CRH’s construction accessories companies worldwide.

Under the Leviat brand, we have united the expertise, skills and resources of Ancon and its sister companies to create a world leader in fixing, connecting and anchoring technology.

The products you know and trust will remain an integral part of Leviat's comprehensive brand and product portfolio. As Leviat, we can offer you an extended range of specialist products and services, greater technical expertise, a larger and more agile supply chain and better, faster innovation.

By bringing together CRH’s construction accessories family as one global organisation, we are better equipped to meet the needs of our customers, and the demands of construction projects, of any scale, anywhere in the world.

This is an exciting change. Join us on our journey.

Read more about Leviat at Leviat.com
Our product brands include:

Ancon®
HALFEN
HELIFIX
ISEDIO®
PLAKA


60 locations
sales in 30+ countries
3000 people worldwide

Leviat.com
**Logo Guide**
Look out for these logos.

These products are supplied with a UKCA and CE or CE UKNI marking. Please see table on page 32 to find the relevant approvals for each product.

- These products are approved by the British Board of Agrément.
- These products are Type A ties and suitable for internal separating walls to Approved Document E.

**Availability**
Ancon and Ancon Staifix Wall Ties are available from builders merchants and other specialist distributors throughout the UK. For details of your nearest stockist please contact us on 0114 238 1 238.

**Correct Installation**
Wall ties should be pressed down in, and then surrounded by, fresh mortar. In order to show more details of the application, mortar has been excluded from the photography in this literature.
Masonry to Masonry Wall Ties  Pages 4-11
Ancon Staifix Wall Ties
Ancon Wall Ties
Ancon Teplo Wall Ties
Ancon Staifix-Thor Helical Wall Ties
Other Standard Restraint Fixings

Wall Starter Systems  Pages 12-15
Ancon Staifix Universal Wall Starter System
Ancon Staifix Starter Tie
Ancon Staifix Cavity Starter Tie

Masonry to Timber Wall Ties  Pages 16-19
Ancon Staifix Timber Frame Tie
Ancon Staifix-Thor Helical Timber Tie
Ancon Teplo-L-Tie
Ancon Staifix Frame Tie

Masonry to Steel Wall Ties  Pages 20-21
Ancon 25/14 Restraint System

Other Masonry Products  Pages 22-28
Ancon AMR Masonry Reinforcement
Ancon Staifix Insulated Plasterboard Nails
Ancon Staifix-Thor Helical Crack Stitching Kit
Remedial Wall Ties

Roofing Products  Pages 29-31
Wire Balloons
Super-7 Thor-Helical Nail for Pitched Roofs
Super-8 Headed Helical Nail for Flat Roofs
Stainless Steel Cavity Wall Ties
for traditional masonry construction with cavities from 50mm to 225mm

Application
These stainless steel wall ties connect the two leaves of a cavity wall. Product selection is based on building type and height, geographical location and cavity width. Specially designed safety ends reduce the risk of injury during handling and installation.

Ancon Staifix Universal Insulation Retaining Clip (Uni Clip)
For use with standard Ancon/Ancon Staifix stainless steel ties in partial fill cavities
Ancon Staifix HRT4 Light Duty Tie
(Type 4 Tie to PD6697)

<table>
<thead>
<tr>
<th>Length (mm)</th>
<th>Cavity (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>50-75</td>
</tr>
<tr>
<td>225</td>
<td>76-100</td>
</tr>
<tr>
<td>250</td>
<td>101-125</td>
</tr>
<tr>
<td>275</td>
<td>126-150</td>
</tr>
</tbody>
</table>

Type 4 wall tie for use in the external walls of houses up to 10 metres in height. Altitude and wind speed restrictions may apply.

Ancon Staifix RT2 General Purpose Tie
(Type 2 Tie to PD6697)

<table>
<thead>
<tr>
<th>Length (mm)</th>
<th>Cavity (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>50-75</td>
</tr>
<tr>
<td>225</td>
<td>76-100</td>
</tr>
<tr>
<td>250</td>
<td>101-125</td>
</tr>
<tr>
<td>275</td>
<td>126-150</td>
</tr>
</tbody>
</table>

Type 2 wall tie for use in the external walls of houses and small commercial developments up to 15 metres in height. Altitude and wind speed restrictions may apply.

Ancon ST1 Heavy Duty Tie
(Type 1 Tie to PD6697 in M2 mortar)

<table>
<thead>
<tr>
<th>Length (mm)</th>
<th>Cavity (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>50-75</td>
</tr>
<tr>
<td>225</td>
<td>76-100</td>
</tr>
<tr>
<td>250</td>
<td>101-125</td>
</tr>
<tr>
<td>275</td>
<td>126-150</td>
</tr>
<tr>
<td>300</td>
<td>151-175</td>
</tr>
<tr>
<td>325</td>
<td>176-200</td>
</tr>
<tr>
<td>350</td>
<td>201-225</td>
</tr>
</tbody>
</table>

Type 1 wall tie for use in the external walls of buildings of any height anywhere in the British Isles.

Note: For internal separating walls of new-build attached dwellings use HRT4 only. Check product packaging or contact us for more information.
Ancon Teplo Basalt Fibre Wall Ties
for ultra energy-efficient buildings with cavities up to 450mm

Application
Ancon Teplo wall ties are manufactured from pultruded basalt fibres set in a resin matrix. They have a thermal conductivity of just 0.7W/mK and are shown in U-value calculations to reduce insulation thickness and wall footprint.

Teplo-Clip
Insulation retaining clip for use with all Ancon Teplo wall ties

Teplo-L-Tie
Features a stainless steel upstand for surface fixing

Teplo-BFR
Features a plain end for resin anchoring to existing structure

Teplo-BF
Cavity wall tie with rounded safety ends

Teplo-BF-CT
For use with our popular Omega 21/18, 25/14 and 28/15 channel profiles.
Ancon Teplo-BF4 (Type 4 Tie to PD6697)

<table>
<thead>
<tr>
<th>Length (mm)</th>
<th>Cavity (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>50-75</td>
</tr>
<tr>
<td>225</td>
<td>76-100</td>
</tr>
<tr>
<td>250</td>
<td>101-125</td>
</tr>
<tr>
<td>550</td>
<td>401-425</td>
</tr>
<tr>
<td>575</td>
<td>426-450</td>
</tr>
</tbody>
</table>

Type 4 wall tie for use in external walls of houses up to 10 metres in height. Altitude and wind speed restrictions may apply.

Ancon Teplo-BF3 (Type 3 Tie to PD6697)

<table>
<thead>
<tr>
<th>Length (mm)</th>
<th>Cavity (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>450</td>
<td>301-325</td>
</tr>
<tr>
<td>475</td>
<td>326-350</td>
</tr>
<tr>
<td>500</td>
<td>351-375</td>
</tr>
<tr>
<td>525</td>
<td>376-400</td>
</tr>
</tbody>
</table>

Type 3 wall tie for use in external walls of houses and small commercial developments up to 15 metres in height. Altitude and wind speed restrictions may apply.

Ancon Teplo-BF2 (Type 2 Tie to PD6697)

<table>
<thead>
<tr>
<th>Length (mm)</th>
<th>Cavity (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>50-75</td>
</tr>
<tr>
<td>225</td>
<td>76-100</td>
</tr>
<tr>
<td>250</td>
<td>101-125</td>
</tr>
<tr>
<td>275</td>
<td>126-150</td>
</tr>
<tr>
<td>300</td>
<td>151-175</td>
</tr>
<tr>
<td>325</td>
<td>176-200</td>
</tr>
<tr>
<td>350</td>
<td>201-225</td>
</tr>
<tr>
<td>375</td>
<td>226-250</td>
</tr>
<tr>
<td>400</td>
<td>251-275</td>
</tr>
<tr>
<td>425</td>
<td>276-300</td>
</tr>
</tbody>
</table>

Type 2 wall tie for use in external walls of houses and small commercial developments up to 15 metres in height. Altitude and wind speed restrictions may apply.

Ancon Teplo-BF1 (Type 1 Tie to PD6697)

<table>
<thead>
<tr>
<th>Length (mm)</th>
<th>Cavity (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>200</td>
<td>50-75</td>
</tr>
<tr>
<td>225</td>
<td>76-100</td>
</tr>
<tr>
<td>250</td>
<td>101-125</td>
</tr>
<tr>
<td>275</td>
<td>126-150</td>
</tr>
</tbody>
</table>

Type 1 wall tie for use in the external walls of buildings of any height anywhere in the British Isles.

Note: These ties are unsuitable for internal separating walls to Approved Document E (use HRT4 on page 5).
Ancon Staifix-Thor Helical TJ2 Tie
for thin-joint blockwork

Application
Hammer-driven cavity wall tie, ideal for thin-joint blockwork and other applications where the joints of the inner and outer leaves of masonry do not course. Suitable for buildings up to 15 metres in height when used with high strength blocks. Contact us for more details.

For thin-joint to thin-joint separating walls use the Ancon Staifix HRT4 (see page 5).

<table>
<thead>
<tr>
<th>Length (mm)</th>
<th>Cavity (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>205</td>
<td>50</td>
</tr>
<tr>
<td>230</td>
<td>75</td>
</tr>
<tr>
<td>255</td>
<td>100</td>
</tr>
<tr>
<td>280</td>
<td>125</td>
</tr>
<tr>
<td>305</td>
<td>150</td>
</tr>
</tbody>
</table>

European Patent No. 1307303
Installation

1. Keep the brickwork one course clear during installation of the ties. Position the tie against the inner leaf so that the outer end will be located in the bed joint of the external leaf.

2. Hammer the tie, through the insulation, and into the blockwork to the correct embedment.

Support tools are available to simplify installation.

3. Install a black Teplo Insulation Retaining Clip to restrain the insulation.

4. Build into the bed joint of the outer leaf ensuring the tie is surrounded by mortar.

Embedment

Staifix-Thor Helical TJ2 Thin-Joint Ties should have a minimum embedment of 85mm in the inner leaf of blockwork and 70mm in the outer leaf of brickwork.
### Other Standard Ancon Wall Ties

Lengths shown in **red italics** refer to items available within 24 hours.

#### Ancon Teplo-L-Tie
Low thermal conductivity restraint fixing

<table>
<thead>
<tr>
<th>Lengths (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>165, 190, 215, 240, 265, 290, 315, 340, 365</td>
</tr>
</tbody>
</table>

**Application**
Basalt fibre frame cramp with stainless steel upstand, used to join masonry to existing structures.

#### Ancon PPS Movement Tie
For vertical movement joints

<table>
<thead>
<tr>
<th>Lengths (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>175, 225, 250, 275, 300</td>
</tr>
</tbody>
</table>

**Application**
Flat tie used with a debonding sleeve to allow the masonry to expand or contract.

#### DT Double Triangle
Lengths 150*, 200*, 225*, 250**, 300**mm
*Conforms to PD6697 as a Type 2 tie
**Type 3 tie

#### RD3
Lengths 250, 275mm
Conforms to PD6697 as a Type 3 tie

#### HRD4
Lengths 250, 275mm
Conforms to PD6697 as a Type 4 tie

#### SPS
Lengths 150, 200, 225, 250, 275, 300mm

#### SPS CJ
Lengths 150mm
(3mm thickness for collar-jointed construction)

#### SPB
Lengths 75, 100, 125, 150, 175, 200, 225, 250, 275, 300mm
(Heavy duty version also available)

#### SDB
Lengths 125, 150, 175, 200, 225, 250, 275, 300mm

#### SDV
Lengths 125, 150, 175, 200, 225, 250, 275, 300mm

#### PPB
Lengths 125, 150, 175, 200, 225mm

#### PPV
Lengths 125, 150, 175, 200, 225mm
Wall Tie Installation

Symmetrical Ancon wall ties (HRT4, RT2, ST1 and Teplo-BF) accommodate some site tolerance in their length, for both cavity width variation and centring of the tie. In line with PD6697: 2010 and Approved Document A, the minimum wall tie embedment is 50mm. Longer wall ties will be required where cavities are outside the tolerance offered.

For walls in which both leaves are 90mm or thicker, ties should be installed at not less than 2.5 per square metre (900mm x 450mm vertical centres).

Wall ties should be pressed down in, and then surrounded by, fresh mortar. Symmetrical wall ties should be centred from the middle of the cavity to ensure equal embedment in each leaf.

To ensure cavity wall ties are effective at tying the leaves together they should be installed as the inner leaf is constructed and not simply pushed into a joint.

Ties should be installed level or with a slight fall to the outer leaf, never towards the inner leaf as this could provide a path for moisture to cross the cavity.

Installed ties should be clear of mortar droppings to allow the drip to function and prevent water from crossing to the inner leaf of masonry.
Ancon Staifix Universal Wall Starter System
for joining new walls to existing masonry

Application
Wall starter system with all the necessary fixings to join a single skin of masonry 2.4 metres high to an existing wall.

Suitable for:
- Brickwork and blockwork
- Imperial and metric masonry units
- Single leaf and cavity walls
- Internal and external use
- Wall widths from 60mm to 250mm
- Masonry up to 8 metres in height

Wall ties slide within the fixing strip to course with the bed joints of any masonry unit.
Universal Wall Starter Installation

Prior to installation remove any render, debris etc from the existing wall where the new wall will be joined.

1. Mark the position of the five fixing holes so that the Wall Starter System will be central to the new wall. When overlapped, the strips should be fixed through the first and last slot, at the point of overlap and at two other points in between (alternate 450mm and 600mm centres are recommended).
2. Drill 10mm diameter holes and install wall plugs.
3. Loosely fix first strip at the bottom two fixing points.
4. Insert second strip into the top of the first strip and loosely fix at the remaining three fixing points.
5. Fully tighten screws, in any order, when both strips are in position.
6. Insert wall ties by turning 90° clockwise in the fixing strip and build into the bed joints of the new wall, ensuring they are surrounded by mortar (225mm vertical centres are recommended).
Ancon Staifix Starter Ties
for joining new walls to existing masonry

Wall Starter Tie
Screw-in tie supplied with an 8mm nylon plug for joining new masonry to existing walls without the need for jointing.
Ideal for the construction of conservatories, extensions and garden walls.

Cavity Starter Tie
Screw-in tie that simplifies the build of an inner leaf of blockwork within an existing structure. Supplied with an 8mm nylon plug and a neoprene ‘o’ ring.

<table>
<thead>
<tr>
<th>Length (mm)</th>
<th>Cavity (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>180</td>
<td>50-70</td>
</tr>
<tr>
<td>200</td>
<td>75-95</td>
</tr>
<tr>
<td>230</td>
<td>100-120</td>
</tr>
</tbody>
</table>

Note: Embedment depth for above tie lengths should be 65-85mm in mortar joint.
Ancon Staifix Wall Starter Tie Installation

1. Starter Ties should be fixed at 225mm vertical centres in a line central to the new leaf. Drill 8mm diameter holes, 45mm deep into the existing wall at an angle of 30° to the horizontal. Insert wall plugs provided and screw in ties.

2. Bend the tie into the bed joint of the new brickwork. Build the tie in ensuring it is surrounded by mortar.

This tie is suitable for use in masonry up to 8 metres in height. For buildings in particularly exposed areas, especially if the wall is higher than 5 metres or the construction is single leaf, it would be advisable to carry out a check calculation using the wind code and increase the density of starter ties if necessary.

Ancon Staifix Cavity Starter Tie Installation

1. Drill an 8mm diameter hole horizontally into existing outer leaf of masonry. Position the hole such that when the tie is installed the safety end will be located in the bed joint of the new inner leaf of blockwork.

2. Insert the nylon plug. Slide the neoprene ‘o’ ring on the tie and screw into the plug. Build the tie into the inner leaf of blockwork ensuring it is surrounded by mortar.
Ancon Staifix Timber Frame Ties
for fixing masonry to timber frames up to four storeys in height

STF6 Timber Frame Tie
Cranked cavity wall tie for use in the construction of timber-framed buildings. Supplied complete with an annular ring shank nail. Available in three lengths to suit cavities of 50, 75 and 100mm.

TIM6 Helical Timber Frame Tie
Hammers directly into timber frames without a pilot hole, through insulation where necessary. Available in four lengths to suit cavities from 50mm to 150mm.

Ancon Teplo-L-Tie
For applications where a low thermal conductivity restraint fixing is required between masonry and a timber frame. Available in 9 lengths to suit cavities from 100mm to 300mm.
**STF6 Installation**

1. Position the tie on fresh mortar in the bed joint of the outer leaf of masonry with the upstand against the timber.

2. Hammer the nail, through the hole in the upstand, into the timber framework.

3. Build the tie into the bed joint of the new masonry ensuring it is surrounded by mortar.

**Density of Timber Frame Ties**

Timber Frame Ties should be installed at a density of 4.4 ties per square metre in buildings where the basic wind speed does not exceed 25m/s (BS6399-2: 1997 Code of Practice for Wind Loads). The density should be increased to 7 ties per square metre in more severe situations.

**TIM6 Installation**

1. 35mm
2. 65mm
Ancon Staifix Frame Tie
for fixing timber door and window frames to brickwork

Application
Screw-in tie used to join timber door and window frames to brickwork.

No pilot hole required
**Installation**

1. Screw the tie horizontally into the door or window frame at a bed joint position.

2. Build the tie into the bed joint of the new brickwork ensuring that it is surrounded by mortar.

The Ancon Staifix Frame Tie should not be used as a wall starter tie (see page 14).

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**Vertical spacing of Ancon Staifix Frame Ties**

<table>
<thead>
<tr>
<th>Width of Opening (mm)</th>
<th>Required Vertical Spacing Modified for Coursing (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;1001</td>
<td>300</td>
</tr>
<tr>
<td>1001-1400</td>
<td>225</td>
</tr>
<tr>
<td>1401-2100</td>
<td>150</td>
</tr>
<tr>
<td>&gt;2100</td>
<td>75</td>
</tr>
</tbody>
</table>

Suitable for buildings up to 15m in height on flat sites where the basic wind speed does not exceed 31m/s.
Ancon 25/14 Restraint System
for tying masonry to steel, concrete or timber frames through any insulation type

Applications
Channel-and-tie system for fixing masonry to an in-situ structure through an insulation layer.

For fixing to steel or timber frames, Ancon self-drilling high-thread screws should be used through the channel and insulation and into the frame. They are suitable for an insulation depth up to 220mm.

For fixing to concrete, Ancon concrete fixing screws should be used through the channel and a stainless steel compression sleeve, located in the insulation, and into a pilot hole in the concrete. They are suitable for an insulation depth up to 267mm.

<table>
<thead>
<tr>
<th>Tie Length (mm)</th>
<th>Open Cavity (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>100</td>
<td>35 - 59</td>
</tr>
<tr>
<td>125</td>
<td>60 - 84</td>
</tr>
<tr>
<td>150</td>
<td>85 - 109</td>
</tr>
</tbody>
</table>

Note: Other tie lengths to suit larger cavities are available.
Installation (shown with rigid insulation and a steel frame)

1. Build the tie into the bed joint of the new masonry ensuring it is surrounded by mortar.
2. The spacing of ties is based on the height of the building and geographical location. Contact us for details. SD25 or Teplo-BF-CT 25 wall ties can be positioned at any point along the channel’s length. Ties should achieve a minimum embedment of 50mm in the outer leaf and be pressed down in fresh mortar.
3. Fix channel to steel frame with Ancon self-drilling screws. Contact us for fixing centres. Ancon 25/14 channel is supplied with pre-punched holes at close centres to ensure a fixing position is always located near the end when the channel is cut on site.

Notes: Screws are available in various lengths to accommodate an insulation thickness of up to 220mm. SD25 wall ties are available in lengths from 100mm to 300mm to suit open cavities up to 259mm. Teplo-BF-CT 25 wall ties are available in lengths from 150mm to 375mm to suit open cavities up to 334mm. Contact us for installation details for other frame and insulation types.
Ancon AMR Masonry Reinforcement

to strengthen masonry panels

<table>
<thead>
<tr>
<th>AMR Width</th>
<th>Wall Thickness</th>
</tr>
</thead>
<tbody>
<tr>
<td>60mm</td>
<td>100-125mm Brick/Block</td>
</tr>
<tr>
<td>100mm</td>
<td>140-150mm Block</td>
</tr>
<tr>
<td>150mm</td>
<td>190-200mm Block</td>
</tr>
<tr>
<td>175mm</td>
<td>215mm Block</td>
</tr>
</tbody>
</table>

AMR Applications

Stainless steel reinforcement, installed in a bed joint to strengthen masonry walls. Manufactured in lengths of 2700mm. Available in five wire diameters and four widths, AMR suits the majority of wall conditions.

For collar-jointed walls use Ancon AMR-CJ.
Laps and Positioning

The position of laps should be staggered throughout the masonry panel.

Laps should be a minimum of 225mm in length and include one cross wire. Laps can be achieved by either stacking the product or positioning lengths side by side.

Note: Overall thickness of AMR when stacked is less than 6mm.

Corners

Prefabricated corner units can be manufactured to provide true continuity of reinforcement. Alternatively, Ancon AMR can be cut and bent on site.
Insulated Plasterboard Nails
Fire-proof steel fixing for securing insulated plasterboards

Available Lengths
65, 85, 105, 125, 145mm

Application
A one piece steel fastener (referenced ISF18A) with a dish-profiled head for mechanically securing drywall and insulated plasterboard panels to walls.
This fire-proof steel fastener has a self-tapping helical shank with work-hardened blades that cut into a wide range of masonry and timber substrates.

Available in packs of 20
**Installation**
The fixings are driven-in by an adaptor, which is powered by a standard SDS hammer drill.

The anchor drives directly into aircrrete blocks and softwood timber. A 5mm pilot hole is recommended for brick, concrete block and hardwood.

A 6mm pilot hole is required for structural concrete and engineered brick.

<table>
<thead>
<tr>
<th>Substrate</th>
<th>Embedment depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aircrrete Block</td>
<td>50-75mm</td>
</tr>
<tr>
<td>Brick/Concrete Block</td>
<td>40-60mm</td>
</tr>
<tr>
<td>Softwood</td>
<td>35-50mm</td>
</tr>
</tbody>
</table>

3 fixings are required per panel if used with ‘dot and dab’ method. Each dab should be 50mm to 75mm wide and approx. 250mm long.

12 fixings are required per panel if used instead of ‘dot and dab’.
Ancon Staifix-Thor Helical Crack Stitching Kit
for the permanent repair of cracked masonry

Application
This kit contains all the necessary components to permanently repair vertical or stepped cracks in masonry.

- Grout mixing paddle
- Cementitious grout (3 litres)
- Grout applicator gun with flat nozzle
- Ten stainless steel helical bars (6mm ø x 1000mm)
- Finger trowel

Notes:
1. This system is also suitable for rendered/plastered walls
2. Vertical spacing is normally every 4 to 6 brick courses (300 - 450mm), however this should be checked with the structural engineer
3. Where cracks are within 500mm from corners or reveals, the bar should be bent and bonded 100mm around the corner
4. If two or more cracks are close together, bars can be lapped. Laps should be at least 500mm and the bar should extend 500mm from the outer cracks
Installation
It is essential that the cause of the cracking is established by a structural engineer and then eliminated, prior to the installation of this system.

Cut a slot in the mortar joint to the specified depth that extends just over 500mm each side of the crack (recommended equipment: Twin-bladed diamond-tipped wall chaser). Ensure the mortar is completely removed to reveal the top and bottom faces of the masonry. Remove all loose mortar from the slot and flush with clean water.

Connect the paddle to a power drill, blend the components of the grout together in the tub and load into the gun. Apply a continuous bead (approximately 10-15mm thick) to the back of the slot.

Push the helical bar into the face of the grout, to the depth specified, so that the bar extends 500mm each side of the crack.

Apply a second, continuous bead of grout to the slot, ensuring the bar is covered. With the finger trowel, force the grout back into the slot 10mm from the surface, and ensure the bar/grout composite is tightly packed.

Make good the bed joint and fill the vertical crack with an appropriate filler or mortar.
Ancon Remedial Wall Ties

**Ancon MM63**
Lengths **200, 225, 255**mm

**Ancon RM63**
Lengths **200, 225, 250, 300**mm

**Ancon Staifix R/R**
Lengths 180, 200, 220mm

**Ancon Stairib Bar**
Length to order 6, 8mm dia.

**Ancon AC 31**
Lengths 175, 200, 225, 250, 275, 300mm

**Ancon AC 31C**
Lengths 175, 200, 225mm

**Ancon Teplo-R**
Lengths 215-590mm

**Ancon HRT4/R**
Lengths 200, 225, 250mm

**Ancon Type A R/R**
Length 225mm

Lengths in **red italics** refer to items available within 24 hours.

Setting tools, resin cartridges, resin guns and mixing nozzles are all available.
Contact us for more details on our range of remedial wall ties and ancillary products.
Ancon Staifix Wire Balloons

A simple and effective way of keeping chimneys and downpipes clear from nesting birds, leaves and other debris.

Available in six standard sizes, wire balloons are manufactured from stainless steel or galvanised steel mesh.

<table>
<thead>
<tr>
<th>Wire Balloon Size</th>
<th>Stainless Mesh Size</th>
<th>Galvanised Mesh Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>2½”</td>
<td>1”</td>
<td>½”</td>
</tr>
<tr>
<td>3”</td>
<td>1”</td>
<td>½”</td>
</tr>
<tr>
<td>4”</td>
<td>1”</td>
<td>½”</td>
</tr>
<tr>
<td>6”</td>
<td>¾”</td>
<td>¾”</td>
</tr>
<tr>
<td>8”</td>
<td>1”</td>
<td>¾”</td>
</tr>
<tr>
<td>9”</td>
<td>1”</td>
<td>¾”</td>
</tr>
</tbody>
</table>

Note: Stainless steel balloons are manufactured to order. Galvanised steel balloons are available ex-stock.
Helical Nails for Warm Roof Construction

Helical nails are a quick and reliable fixing for use in warm roof applications. Unlike traditional nails, they rotate as they are driven in, inducing a self-tapping action and consequently do not split or bounce timbers.

Super-7™ Thor-Helical Nail for Pitched Roofs

Stocked Lengths:
140, 150, 160, 165, 175, 185mm

Note: Other lengths are available in increments of 5mm. We recommend a minimum counter batten thickness of 38mm.

Super-7™ Alignment Tool for Pitched Roofs

European Patent No. 1307303

HeliCalc Calculator

HeliCalc is a free web-based program which calculates the length, density and quantity of Super-7 nails required for a specific project. Visit www.helicalc.co.uk or contact us for more information.

Super-8 Headed Helical Nail for Flat Roofs

Standard Lengths:
145, 170, 195mm

Note: Other lengths are available on request (min. 135mm)

For more information on the above products please refer to the ‘Helical Nails for Warm Roof Construction’ brochure.
Applications

Pitched Roofs

Helical nails fix counterbattens to rafters, without compressing the layer of insulation in-between.

Flat Roofs

Headed helical nails fix plywood/insulation composite roof panels to joists.
Product Approvals & Certifications

The table below highlights the relevant markings for each of our Ancon Staifix Wall Tie & Restraint Fixings range. Full DoPs can be downloaded from our website at: www.ancon.co.uk/approvals

UKCA Marking
The UKCA (UK Conformity Assessed) marking is the new UK product marking that will be used for goods being placed on the market in Great Britain.

CE UKNI Marking
The UKNI marking is a new conformity marking for products placed on the market in Northern Ireland which will be used on products that have undergone mandatory third-party conformity assessment by a body based in the UK.

CE Marking
For products used in Europe the existing CE mark will still remain. Our DoPs have been updated, please visit www.ancon.co.uk/approvals for the latest version for the products highlighted below.

<table>
<thead>
<tr>
<th>Product</th>
<th>UKCA</th>
<th>UKNI</th>
<th>CE</th>
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<tbody>
<tr>
<td>HRT4</td>
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<td>-</td>
<td>✓</td>
</tr>
<tr>
<td>RT2</td>
<td>✓</td>
<td>-</td>
<td>✓</td>
</tr>
<tr>
<td>ST1</td>
<td>✓</td>
<td>-</td>
<td>✓</td>
</tr>
<tr>
<td>SDB 125-300mm</td>
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<tr>
<td>SPB 75-300mm</td>
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<tr>
<td>PPS 150-300mm</td>
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<tr>
<td>PPB 125-225mm</td>
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<tr>
<td>SPV 75-300mm</td>
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</tr>
<tr>
<td>Cavity Starter Tie</td>
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</tr>
<tr>
<td>Frame Tie</td>
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<td>-</td>
</tr>
<tr>
<td>StarterTie</td>
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<td>-</td>
</tr>
<tr>
<td>STF6 50mm, 75mm, 100mm</td>
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</tr>
<tr>
<td>TJ2 205, 230, 255, 280, 305mm long</td>
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</tr>
<tr>
<td>DT 150-250mm</td>
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<td>DT 275-300mm</td>
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<tr>
<td>SPS 150-300mm</td>
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<td>SPS CJ 150mm</td>
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<td>TFMT7 50-150mm cavity</td>
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<tr>
<td>TIM6 175, 200, 225, 250mm</td>
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<td>✓</td>
<td>-</td>
</tr>
<tr>
<td>SDV 125-300mm</td>
<td>✓</td>
<td>✓</td>
<td>-</td>
</tr>
</tbody>
</table>

To download the relevant approvals and certifications visit www.ancon.co.uk/approvals
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