

DECLARATION OF PERFORMANCE

We hereby declare that the product range identified as,

SD28, 100-150mm

conforms to the provisions of, ZA Annex, BS EN 845-1:2013+A1:2016 as a Asymmetrical Wall Tie.



Declaration Number:	L0072-04-CA
Intended Use:	Wall tie for use with the Ancon 28/15 channel system to connect a new masonry leaf to an existing structure. Suitable for 20-94mm cavities.
Approved Body:	Lucideon Ltd, Queens Road, Penkhull, Stoke-on-Trent, Staffordshire, ST4 7LQ, United Kingdom
Approved Body Number:	1289

This product conforms to **System 3** – Assessment and Verification of Constancy of Performance. All necessary testing was conducted at the above notified body.

Essential Characteristics		
Compressive Load Capacity (cavity +15mm):	1510N	
Compressive Load Capacity (design cavity):	1360N	
Tensile Load Capacity (cavity):	3070N	
Capacities given for:		
Overall Wall Tie Length:	100mm-150mm	
Design Cavity Width:	20-94mm	
Minimum Embedment Depth:	50mm	
Minimum Cover to Face of Wall:	20mm	
Minimum Mortar Joint Thickness:	10mm	
Minimum Mortar Class:	Type M2	



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Displacement at 1/3 Load Capacity		
In Compression:	0.64	
In Tension:	0.3	
Failure Modes:		
In Compression:	Bending of tie	
In Tension:	Pull-out of tie	
Water Shedding Capacity:	Resistant	
Recommended Spacing:	As required	
Durability		
Material Coating Reference:	3	
Steel Grade:	1.4301/1.4401	
Dangerous Substance	None	

Signed for and on behalf of the manufacturer by

Rune Magnusson

Regional Managing Director, UK & Asia

30th April 2025

Manufactured by:

Leviat Limited

President Way President Park

Sheffield, S4 7UR

United Kingdom

