

DECLARATION OF PERFORMANCE

We hereby declare that the product range identified as,

SD30, 100-150mm

conforms to the provisions of, ZA Annex, BS EN 845-1:2013+A1:2016 as an Asymmetrical Wall Tie.

UK CA

Declaration Number: L0075-04-CA

Intended Use:	Wall tie for use with the Ancon 30/20 channel system to connect a new masonry leaf to an existing structure. Suitable for 20-94mm cavities.
Approved Body:	Lucideon Ltd, Queens Road, Penkhull, Stoke-on-Trent, Staffordshire, ST4 7LQ, United Kingdom
Approved Body Number:	1289

This product conforms to **System 3** – Assessment and Verification of Constancy of Performance. All necessary testing was conducted at the above notified body.

Essential Characteristics		
Compressive Load Capacity (cavity +15mm):	1180N	
Compressive Load Capacity (design cavity):	1360N	
Tensile Load Capacity:	3070N	
Capacities given for:		
Overall Wall Tie Length:	100mm-150mm	
Design Cavity Width:	20-94mm	
Minimum Embedment Depth:	50mm	
Minimum Cover to Face of Wall:	20mm	
Minimum Mortar Joint Thickness:	10mm	
Minimum Mortar Class:	Туре М2	



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Displacement at 1/3 Load Capacity		
In Compression:	0.32	
In Tension:	0.3	
Failure Modes:		
In Compression:	Bending of tie	
In Tension:	Pull-out of tie	
Water Shedding Capacity:	Resistant	
Recommended Spacing:	As required	
Durability		
Material Coating Reference:	3	
Steel Grade:	1.4301/1.4401	
Dangerous Substance	None	

Signed for and on behalf of the manufacturer by

Rune Magnusson Regional Managing Director, UK & Asia 23rd May 2025

Manufactured by:

Leviat Limited President Way President Park Sheffield, S4 7UR United Kingdom



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