



**Steel Construction Certification Scheme Limited**

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# EC Certificate of Factory Production Control (FPC)

## 2273 – CPR – 0040

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR) it has been stated that the construction product:

### Structural Components for Steel Structures

Harmonised	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1: 2009 + A1:2011	Load bearing and welded structural steel components up to EXC 4 according to BS EN 1090-2:2008+A1:2011	1, 2, 3a and 3b table A.1 of BS EN 1090-1: 2009 + A1:2011

placed on the market by

## Ancon Building Products

and produced in the factory(ies)

President Way, President Park, Sheffield, S4 7UR

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

<b>Attestation</b>	This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard: <b>BS EN 1090-1: 2009 + A1:2011</b> were applied.
<b>Date of first issue</b>	<b>May 2013</b>
<b>Date of this issue</b>	<b>20 June 2016</b>
<b>Date of expiry</b>	<b>by 30 April 2019</b>
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

**Chairman:**  
Dr S Pike MIMMM C.Eng

**Scheme Manager:**  
SL Blackman Dip NEBOSH  
Env Dip NEBOSH CMIOSH ACQI



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## **BS EN 1090-1:2009 + A1:2011**

# **Ancon Building Products**

**Factory Production Control Schedule**

**Certificate number: 2273-CPR-0040**

**Product Type(s)/Range(s):**

Masonry supports  
Windposts and parapet posts  
Special fabrications  
Steel-to-steel balcony connectors  
Steel-to-concrete balcony connectors  
Tension and compression systems  
Shear load connectors

**Parent material(s)**

Material Grades from Groups 1, 2, 3, 8 and 10 as defined in Table 1 of PD CEN ISO/TR 15608:2013

**Execution class(es)** (in accordance with BS EN 1909-2:2008):

Exc 1, 2, 3 and 4

**Limitations** (where applicable):

None

**Welding Processes:** (As per EN ISO4063)

As per welding certificate 2273-CPR-0040 - WC

**Responsible Welding Co-ordinators:** (As per EN ISO 14731)

P Williamson

**Date of first issue**                      **May 2013**

**Date of this issue**                      **20 June 2016**

**Date of expiry**                          **by 30 April 2019**

**Validity Period**                      This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with BS EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

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## Welding Certificate

### 2273 – CPR – 0040 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0040 .  
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>Ancon Building Products</b>
<b>Facilities of the Manufacturer</b>	President Way, President Park, Sheffield, S4 7UR
<b>Standard</b>	BS EN 1090-2: 2008 + A1:2011
<b>Execution Class</b>	up to EXC 2 according to BS EN 1090-2:2008+A1:2011
<b>Welding Process(es)</b>	135 – MAG welding with solid wire electrode
<b>Base Material(s)</b>	Material Grades from Groups 1, 8 and 10 as defined in Table 1 of PD CEN ISO/TR 15608:2013
<b>Responsible Welding Coordinator</b>	Paul Williamson (up to and including EXC 2)
<b>Alternate</b>	n/a
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
<b>Date of first issue</b>	May 2013
<b>Date of this issue</b>	20 June 2016
<b>Date of expiry</b>	by 30 April 2019
<b>Validity Period</b>	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

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