



Steel Construction Certification Scheme Limited

4 Whitehall Court, Westminster,
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: sccsinfo@steelconstruction.org

www.steelconstruction.org

EC Certificate of Factory Production Control (FPC) 2273 – CPR – 0040

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR) it has been stated that the construction product:

Structural Components for Steel Structures

Harmonised	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1: 2009 + A1:2011	Load bearing and welded structural steel components up to EXC 4 according to BS EN 1090-2:2018	1, 2, 3a and 3b table A.1 of BS EN 1090-1: 2009 + A1:2011

placed on the market by

Ancon Ltd

and produced in the factory(ies)

President Way, President Park, Sheffield, S4 7UR

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Attestation

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard: **BS EN 1090-1: 2009 + A1:2011** were applied.

Date of first issue

May 2013

Date of this issue

17 May 2019

Date of expiry

by 26 April 2022

Validity Period

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI



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Ancon Ltd

Factory Production Control Schedule
Certificate number: 2273-CPR-0040

Product Type(s)/Range(s):

Masonry supports
Windposts and parapet posts
Special fabrications
Steel-to-steel balcony connectors
Steel-to-concrete balcony connectors
Tension and compression systems
Shear load connectors

Parent material(s)

Material Grades from Groups 1, 2, 3, 8 and 10 as defined in Table 1 of PD CEN ISO/TR 15608:2013

Execution class(es) (in accordance with BS EN 1909-2:2018):

EXC 1, 2, 3 and 4

Limitations (where applicable):

None

Welding Processes: (As per EN ISO4063)

As per welding certificate 2273-CPR-0040 - WC

Responsible Welding Co-ordinators: (As per EN ISO 14731)

P Williamson

Date of first issue **May 2013**

Date of this issue **17 May 2019**

Date of expiry **by 26 April 2022**

Validity Period This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with BS EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

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Welding Certificate

2273 – CPR – 0040 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0040

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	Ancon Ltd
Facilities of the Manufacturer	President Way, President Park, Sheffield, S4 7UR
Standard	BS EN 1090-2: 2018
Execution Class	up to EXC 2 according to BS EN 1090-2:2018
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	Material Grades from Groups 1, 8 and 10 as defined in Table 1 of PD CEN ISO/TR 15608:2013
Responsible Welding Coordinator	Paul Williamson (up to and including EXC 2)
Alternate	n/a
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
Date of first issue	May 2013
Date of this issue	17 May 2019
Date of expiry	by 26 April 2022
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

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