

DECLARATION OF PERFORMANCE

We hereby declare that the product range identified as,

SD28, 100-150mm

conforms to the provisions of, ZA Annex, EN 845-1:2013+A1:2016 as a Symmetrical Wall Tie.



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| Declaration Number: | L0072-04-CE |
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| Intended Use: | Wall tie for use with the Ancon 28/15 channel system to connect a new masonry leaf to an existing structure. Suitable for 20-94mm cavities. |
| Notified Body: | Technical and Test Institute for Constructions Prague, Branch 0600 - Brno, Hněvkovského 77, 617 00 Brno - Komárov, Czech Republic |
| Notified Body Number: | 1020 |

This product conforms to **System 3** – Assessment and Verification of Constancy of Performance. All necessary testing was conducted at the above notified body.

| Essential Characteristics | |
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| Compressive Load Capacity (cavity +15mm): | 1510N |
| Compressive Load Capacity (design cavity): | 1360N |
| Tensile Load Capacity (cavity): | 3070N |
| Capacities given for: | |
| Overall Wall Tie Length: | 100mm-150mm |
| Design Cavity Width: | 20-94mm |
| Minimum Embedment Depth: | 50mm |
| Minimum Cover to Face of Wall: | 20mm |
| Minimum Mortar Joint Thickness: | 10mm |
| Minimum Mortar Class: | Type M2 |

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| Displacement at 1/3 Load Capacity | |
| In Compression: | 0.64 |
| In Tension: | 0.3 |
| Failure Modes: | |
| In Compression: | Bending of tie |
| In Tension: | Pull-out of tie |
| Water Shedding Capacity: | Resistant |
| Recommended Spacing: | As required |
| Durability | |
| Material Coating Reference: | 3 |
| Steel Grade: | 1.4301/1.4401 |
| Dangerous Substance | None |

Signed for and on behalf of the manufacturer by



Rune Magnusson
Regional Managing Director, UK & Asia
30th April 2025

Manufactured by:

Leviat Limited
President Way
President Park
Sheffield, S4 7UR
United Kingdom

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