

## DECLARATION OF PERFORMANCE

We hereby declare that the product range identified as,

### Ancon ST1 250mm

conforms to the provisions of, ZA Annex, BS EN 845-1:2013+A1:2016 as a Symmetrical Wall Tie.

**UK  
CA**

<b>Declaration Number:</b>	<b>L0018-09-CA</b>
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Intended Use:	Type 1 wall tie for connecting two leaves of a cavity wall. Suitable for 101-125mm cavities.
Approved Body:	Lucideon Ltd, Queens Road, Penkhull, Stoke-on-Trent, Staffordshire, ST4 7LQ, United Kingdom
Approved Body Number:	1289

This product conforms to **System 3** – Assessment and Verification of Constancy of Performance. All necessary testing was conducted at the above notified body.

<b>Essential Characteristics</b>	
Compressive Load Capacity (cavity +15mm):	<b>2000N</b>
Compressive Load Capacity (design cavity):	<b>2500N</b>
Tensile Load Capacity (at min. embedment):	<b>2500N</b>
<b>Capacities given for:</b>	
Overall Wall Tie Length:	<b>250mm</b>
Design Cavity Width:	<b>101-125mm</b>
Minimum Embedment Depth:	<b>50mm</b>
Minimum Cover to Face of Wall:	<b>20mm</b>
Minimum Mortar Joint Thickness:	<b>10mm</b>
Minimum Mortar Class:	<b>Type M2</b>

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<b>Displacement at 1/3 Load Capacity</b>	
In Compression:	<b>0.76</b>
In Tension:	<b>0.59</b>
<b>Failure Modes:</b>	
In Compression:	<b>Bending of tie</b>
In Tension:	<b>Bending of tie</b>
<b>Water Shedding Capacity:</b>	<b>Resistant</b>
<b>Recommended Spacing:</b>	<b>Refer to PD 6697</b>
<b>Durability</b>	
Material Coating Reference:	<b>3</b>
Steel Grade:	<b>1.4301/1.4401</b>
<b>Dangerous Substance</b>	<b>None</b>

Signed for and on behalf of the manufacturer by



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 Rune Magnusson  
 Regional Managing Director, UK & Asia  
 1st May 2026

Manufactured by:

**Leviat Limited**  
 President Way  
 President Park  
 Sheffield, S4 7UR  
 United Kingdom